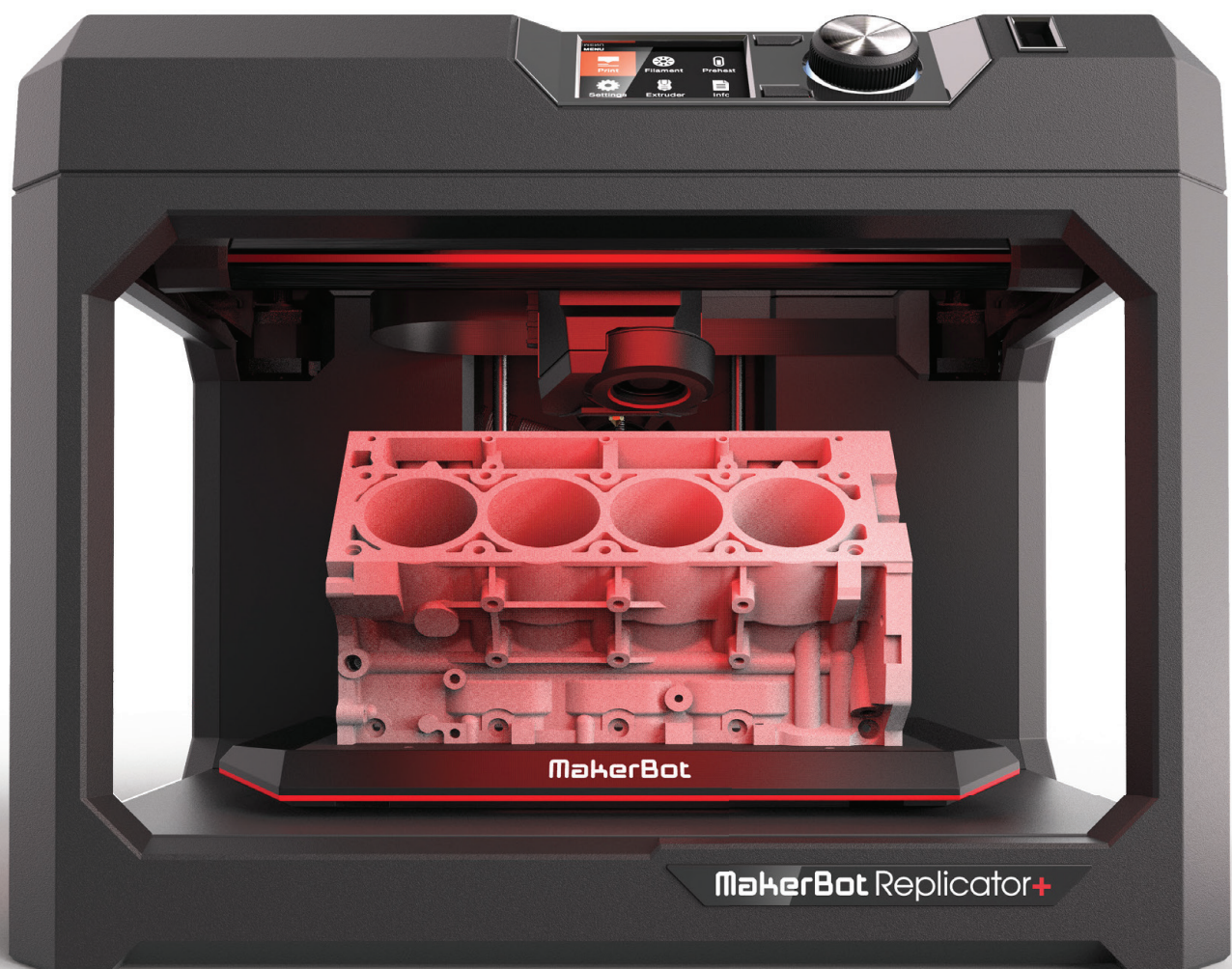




MakerBot Replicator+ USER MANUAL



PRINTING

Print Technology:	Fused deposition modeling
Build Volume:	29.5 L x 19.5 W x 16 H cm [11.6 L x 7.5 W x 6.3 H in]
Layer Resolution:	100-300 microns
Filament:	1.75 mm [0.069 in]
MakerBot PLA Filament	
MakerBot Tough Filament	
Additional materials such as bronzefill, copperfill, and woodfill (visit MakerBot Labs)	
Nozzle Diameter:	0.4 mm [0.015 in]
Print File Type:	.makerbot
Grip Build Surface:	Polycarbonate film
Software Bundle:	

SOFTWARE

	MakerBot Print
3D Model File Types:	Windows: .stl, .obj, .thing, .sldprt, .sldasm, .ipt, .iam, .iges, .igs, .step, .stp, CATPart, .CATProduct, .prt, .par, .asm, .wrl, .x_t, .x_b Mac: .stl, .makerbot
Supported OS:	Windows (7+), Mac OSX (10.9, 10.10, 10.11)

PHYSICAL DIMENSIONS

Printer:	52.8 L x 44.1 W x 41.0 H cm [20.8 L x 17.4 W x 16.2 H in]
Shipping Box:	61.6 X 52.4 X 57.9 [24.3 X 20.7 X 22.9]
Printer Weight:	18.3 kg [40.4 lb.]
Shipping Weight:	22.8 kg [50.2 lb.]

TEMPERATURE:

Ambient Operating	
Temperature:	15-26°C [60-78°F]
Storage Temperature:	0-38°C [32-100°F]

ELECTRICAL

Power Requirements:	100-240 VAC; 0.76-0.43 A; 50/60 Hz; 100W
Connectivity:	USB, Ethernet, Wi-Fi
EMC Tested With:	USB and Unshielded Ethernet Cable

CAMERA

Camera Resolution:	640X480 at 4 fps
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